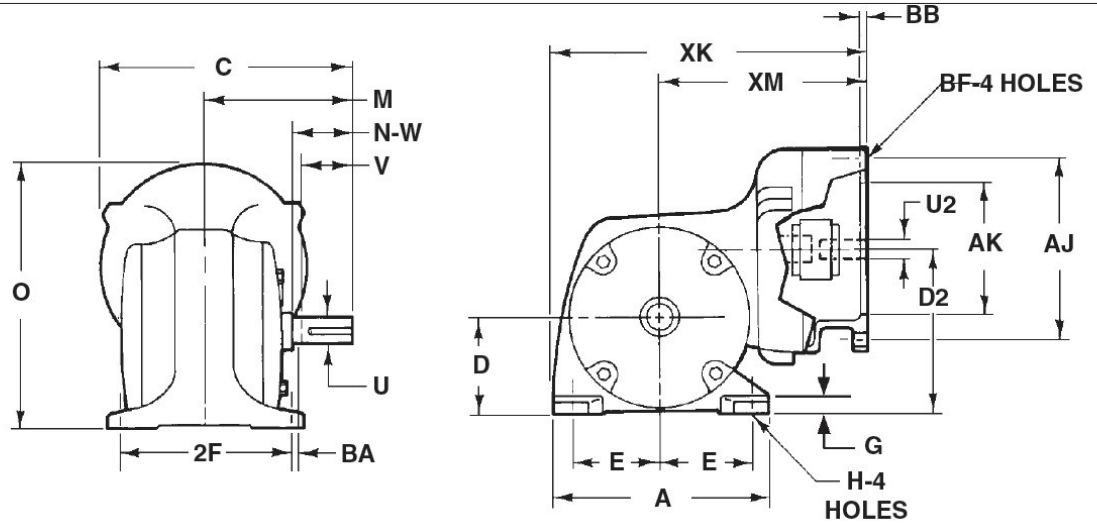
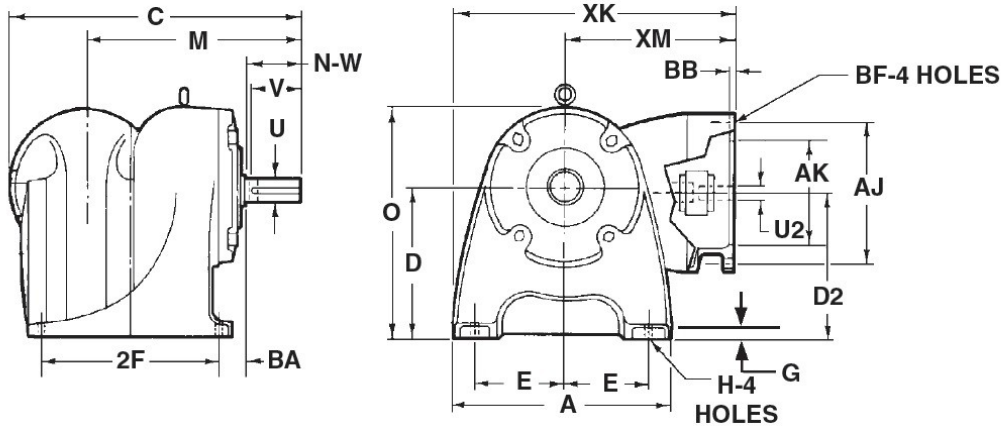


Worm-Helical (GWB)



Gear Frame	Gear Type	A	C	D	D2	E	2F	G	H	M	N-W	O	U[1]	V Min.	BA	Key
6	GW	7.00	8.22	3.25	5.81	3	5.00	0.63	0.406	5.00	2.00	9.09	1.00	1.940	1.38	1/4 Sq.
6	GWB	9.38	13.34	6.31	5.88	3.75	7.50	0.75	0.562	1.03	3.00	9.69	1.500	2.906	1.375	3/8 Sq.
20	GW	10.25	12.88	4.50	8.25	4.375	8.00	1.00	0.688	8.13	3.25	12.75	1.625	2.938	0.906	3/8 Sq.

Gear Frame	Gear Type	Motor Frame	XK	XM
6	GW	56C	12.81	9.31
		143TC , 145TC	12.81	9.31
6	GWB	56C	12.81	9.31
		143TC , 145TC	12.81	9.31
20	GW	182TC, 184TC	17.47	12.22

Motor Frame	U2 +.001	AJ	AK	BB	BF	Key
56C	0.625	5.875	4.50	0.219	0.438	3/16 Sq.
143TC , 145TC	0.875	5.875	4.50	0.219	0.438	3/16 Sq.
182TC, 184TC	1.125	7.250	8.50	0.219	0.438	1/4 Sq.

Dimension "D" is the maximum value, but may be less than values shown.
When exact dimensions are required, shims up to 1/16" may be necessary.